

Wednesday, August 19, 2015 10:47:10 AM

Page 1

Setup Start *NS1*

Stop *NS2*

Customer:

Run Start *NR1*

Stop *NR2*

AUG 28 2015

Work Order ID 135758

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135758

Page 2

Item ID: D350-589-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Side Door Latch Modification

Stop

NS2

Start Date: 8/19/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 8/27/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

0.00

120

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per QSI 014
Location :FG022

Ship MF 15-8-28

DAS
02
9-89

AUG 28 2015

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.01

Quality Control

MS

AUG 27 2015

MF

15-8-28

Picklist Print

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Page 1

Work Order ID: 135758

135758

Parent Item: D350-589-011

D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 8/19/2015

Required Date: 8/27/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP F02.08.29Removed D2587 PlugKJ
ALL AT CHANGE 002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2237		Manufactured	No			105	Each	35.0000	3	15			

D2237

Striker Plate

DAS
02
9-89

Location

ST005

Loc Qty

35

Loc Code

121746

2

128358

30

130824

3

D2583

Manufactured No

105

Each

15.0000

3

15

D2583

Latch Bracket

DAS
02
9-89

Location

ST481

Loc Qty

15

Loc Code

126359

1

132718

4

134501

10

D2585

Manufactured No

105

Each

31.0000

3

15

D2585

Latch Clamp

DAS
02
9-89

Location

ST008

Loc Qty

31

Loc Code

127709

2

130053

26

132766

3

JA

AUG 20 2015

Picklist Print

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Page 2

Work Order ID: 135758

135758

Parent Item: D350-589-011

D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 8/19/2015

Required Date: 8/27/2015

Start Qty: 5.00

Required Qty: 5.00

D2586 Manufactured No 105 Each 36.0000 3 15

D2586

Door Latch

DAS
02
9-89

Location Loc Qty Loc Code

FG	16	
100607	1	
114985	5	
119746	4	
83893	5	
95760	1	
ST482	3	
129404	3	
ST484	17	
134338	17	15

D2587 Manufactured No 105 Each 11.0000 1 5

D2587

Door Plug

DAS
02
9-89

Location Loc Qty Loc Code

ST008	11	
121824	1	
132626	10	

D2589 Manufactured No 105 Each 29.0000 1 5

D2589

Keys, Key Chain

DAS
02
9-89

Location Loc Qty Loc Code

ST008	29	
132942	29	5

AUG 20 2015

Picklist Print

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Page 3

Work Order ID: 135758

135758

Parent Item: D350-589-011

D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 8/19/2015

Required Date: 8/27/2015

Start Qty: 5.00

Required Qty: 5.00

MS20470AD4-5

Purchased

No

105

Each

882.0000

6

30

MS20470AD4-5

**

JA

RIVET, UNIVERSAL HEAD

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

861

m128401

837

30

m128813

24

ST310

21

m128813

21

MS21042L3

Purchased

No

105

Each

1,410.000

3

15

MS21042L3

**

JA

Nut

DAS
02
9-89

Location

Loc Qty

Loc Code

FP001

393

M130922

393

GA

264

M131317

264

ST305

753

116549

12

126333

49

M128754

2

M132123

17

M132382

2

M132883

171

15

M132930

500

AUG 20 2015

Picklist Print

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Page 4

Work Order ID: 135758

135758

Parent Item: D350-589-011

D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 8/19/2015

Required Date: 8/27/2015

Start Qty: 5.00

Required Qty: 5.00

MS27039-1-15

Purchased

No

105

Each

951.0000

3

15

MS27039-1-15

**

JA

Screw

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

55

m127916

55

ST273A

800

m132640

600

m132701

200

ST285

96

m127916

10

m130388

1

m132317

85

15

NAS1149D0363J

Purchased

No

105

Each

1,210.000

3

15

NAS1149D0363J

**

JA

AUG 20 2015

Washer

DAS
02
9-89

Location

Loc Qty

Loc Code

CA

569

m130799

569

GA

525

m128429

134

m132677

391

15

ST269

116

m126319

7

m131618

1

m132317

108

Work Order ID 135758

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135758

Page 1

Item ID: D350-589-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Side Door Latch Modification
 Start Date: 8/19/2015 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 8/27/2015 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: ME Date: 15-8-18 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
INN-D350-589	E	JA							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type label as per PPP D350-589-011 CHG002								
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

MC5 AUG 19 2015
 (5)

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3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.

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Revision: E

Date: 02.02.22